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D145-762-063
Job Sheet 202075



Part No: D145-762-063

Job Qty: 2 pcs

Part Name: Hardware Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 11/25/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D117-762 Rev F IPP Rev. A 19.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		11/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S236027



Part: D145-762-063

Job No: 202075

Serial No/Batch: S236027

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/1

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120 QC 4	2 pcs	11/25/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	DAS
				QC 4 - 74	78 NOV 29 2019
				QC 4 - 75	9-89
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	2 pcs	11/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 NOV 29 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	2 pcs	11/25/19	0.00 0.00	DC - 1 - B4B	21 NOV 29 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	2 pcs	11/25/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 NOV 29 2019

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-063

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-063 CHG001

140 - QC21- Final Inspection - Work Order Release

03122

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5171244 ✓
AN4C43A	Bolt	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5123892 ✓
AN4C5A	Bolt	2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5207674 ✓
D3556-1	R44 Bearpaw Clamp	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5229311 ✓
D4764-1	Bushing	24 pcs (12 ea) ✓	110-Packaging 1 - Pick Kit	5225307 ✓
MS21043-4	Nut	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5225098 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	8	39	0
	AN4C43A	4	90	0
	AN4C5A	2	39	0
	D3556-1	2	14	0
	D4764-1	24	73	0
	MS21043-4	12	387	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS			
Part No. _____		Rework Scrap Use-as-is		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QSI042)	
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator		Pressure/Forced		Contamination		Power Loss/Surge	
Manufacturing Process		Bending		Misaligned/off center		Folio/Program	
Equip/Tooling		Crushing		BOM/Route		Grain Direction	
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld	
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled	
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence	
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up	
Human Factors		Other/Details:					
		Positioned Wrong					
		Outside Tolerance					
		Drawing					
		Finish					
		Part Lost/Missing					
		Misread					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					

5.3 BK 117 C-2 (EC 145) Standard Skidtube Parts Lists

QTY -043	QTY -053	QTY -153	QTY -253	QTY -063	QTY -263	P/N	DESCRIPTION
X						D145-762-043	REPLACEMENT SKIDTUBE
	X					D145-762-053	STANDARD WEARPLATE KIT
		X				D145-762-153	HEAVY DUTY WEARPLATE KIT
			X			D145-762-253	BASIC WEARPLATE KIT
				X		D145-762-063	HARDWARE KIT
					X	D145-762-263	HARDWARE KIT
1						D4680-041	SKIDTUBE ASSEMBLY
1						*D2965	CAP
1						*D2965-3	CAP
2						*D3672-1	WASHER
2						*AN3C5A	BOLT
2						*NAS1149C0332R	WASHER
2						*AN526C1032R10	SCREW
3						*AELS-1032-130	INSERT
3						*AN3C4A	BOLT
3						*NAS1149C0332R	WASHER
	1		1			D4682-041	WEARPLATE, STD FWD
	1		1			D4682-043	WEARPLATE, STD AFT LH
	1		1			D4682-044	WEARPLATE, STD AFT RH
	1					D4682-7	WEARPLATE, STD MID
		1				D4769-041	WEARPLATE, HD FWD
		1				D4773-041	WEARPLATE, HD AFT LH
		1				D4773-042	WEARPLATE, HD AFT RH
		1				D4771-041	WEARPLATE, HD MID
				4	4	AN4C42A	BOLT
				2		AN4C43A	BOLT
				1	1	AN4C5A	BOLT
				1	1	D3456-1	WASHER
				12	8	D4764-1	BUSHING
				6	4	MS21043-4	NUT

* PART IS INCLUDED WITH D4680-041 SKIDTUBE ASSEMBLY